

QUV TESTING ASTM G53

		A5 I W C	3 53	
TECHNOLOGY		SUBSTRATE		
LIQUID	X	PRETREATED ALUMINUM		
POWDER				
PRODUCT CODE:		TEST SAMPLE CURE CYCLE:		
6409-10-U GLOSS WHITE		AIR DRIED FOR 14 DAYS		
QUV SOURCE A	ND SETTINGS			
QUV	QUV A	<u> </u>	# HOURS TESTED	
TEMP	60 C			
IRRADIANCE	0.89 W/M	12	5000	
CYCLE	4 HR UV/ 4 H	R H20		

CARDINAL PRODUCTS

DELTA E

6409-10-U SOLVENT BASED 2K POLYESTER POLYURETHANE + UV ADDITIVE PACKAGE							
340HP ALIPHATIC ISOCYANTE							
	<u>PROCESS</u>						
CLEANING:							
SURFACE PREPARATION:							
PRETREATMENT:		CHROMATE					
PRIMER:							
TOPCOAT:	6409-10-U MIXED 4:1 340HP 1.5-2.0 MILS DFT						
	INITIAL	FINAL	% RETENTION				
GLOSS	92.7	95	102				

0.55

COMMENTS

DISCLAIMER

IMPORTANT: Warranty and Disclaimer – The performance characteristics of these product vary according to the product application, operating conditions, materials applied to or use. Since these factors can affect results, we strongly recommend that you make your own tests to determine your satisfaction whether the product is of acceptable quality, has not been affected by storage or transportation and is suitable for your particular purpose under your own operating conditions prior to using any product in full scale production. Seller warrants the products to be free from defects in materials and workmanship. SUCH WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OF FITNESS FOR A PARTICULAR PURPOSE. No representative of ours has authority to waive or change this provision, which applies to all sales of these products.